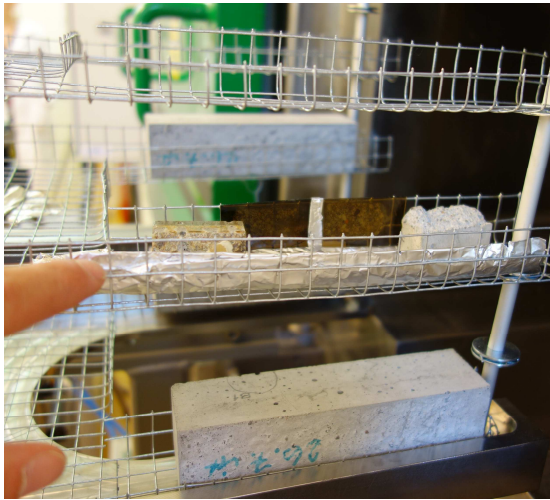
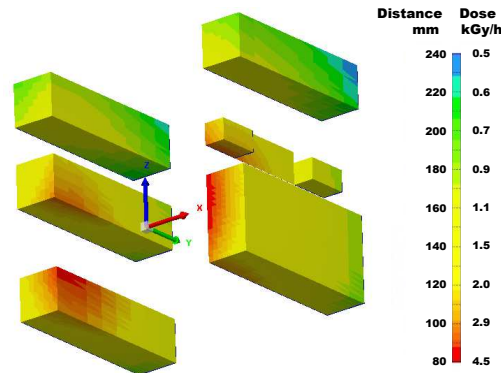


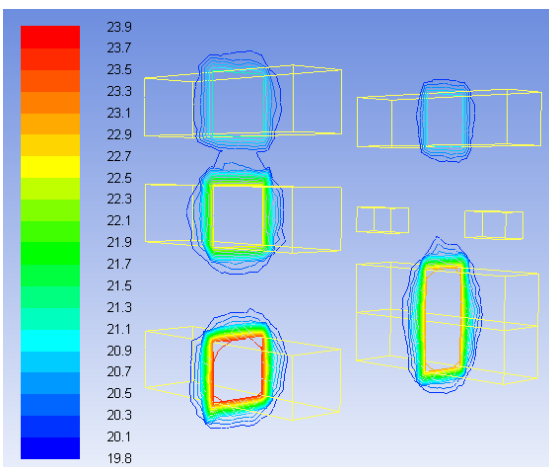
Fine aggregate mixed-Portland cement concrete was exposed to the doses of  $1.6$  to  $1.8 \cdot 10^6$  Gy ( $1.6$  to  $1.8 \cdot 10^8$  rad) with a rate of  $0.5$  to  $4.5$  kGy per hour under the temperature  $24 \pm 3^\circ\text{C}$  in a gamma radiation cell with a gamma source of  $172$  TBq ( $^{60}\text{Co}$ ).



**Figure 1.** Samples of the first batch introduced in the irradiation cell with the cobalt  $^{60}\text{Co}$  source of  $172$  TBq



**Figure 2.** Distribution of the distances from the  $^{60}\text{Co}$  source i.e. from the centre of axes  $x$ ,  $y$ ,  $z$  and corresponding gamma radiation dose after removing the first batch and adding the second one

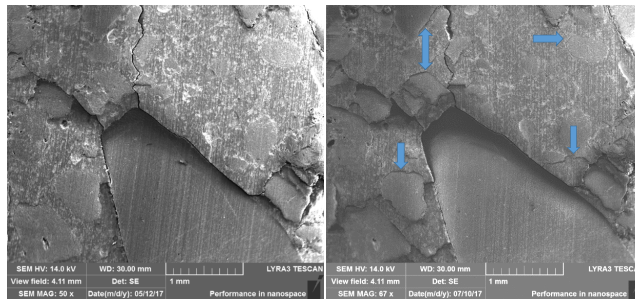


**Figure 8.** Distribution of the temperatures within cross-section of the prisms ( $40 \times 40 \times 160$  mm) in  $^\circ\text{C}$

The composition of the concrete was selected according to the sample size and the requirements of the standards. Also to fit to the Czech NPPs composition taking into account their fine aggregate composition, i.e. siliceous sand  $0 \div 4$  mm.

Little prisms  $40 \times 40 \times 160$  mm made of standardized siliceous sand  $0 \div 2$  mm were tested after 21 days in the gamma radiation cell non-destructively by ultrasonic and resonance methods to check the change of the E-modulus of irradiated concrete (see Figures 4 and 5).

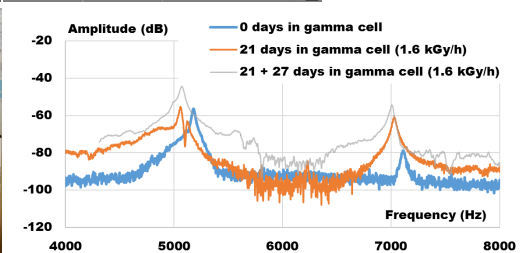
All samples were taken out of the cell after next 27 days and tested non-destructively and destructively. Smaller pieces of dimensions  $20 \times 20 \times 40$  or  $0.1 \times 20 \times 40$  mm (Figures 1 and 2) were targeted for the microscopic assessment. Results of scanning electron microscope can be seen in Figure 3.



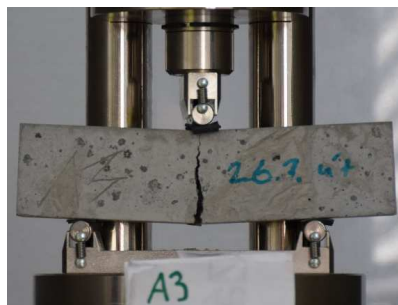
**Figure 3.** SEM micrograph of the concrete before (left) and after irradiation (right). Presence of micro-cracks between aggregate and cement paste after irradiation



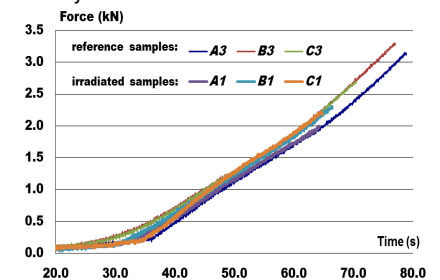
**Figure 4.** Non-destructive testing of samples after 21 days of irradiation by ultrasonic method



**Figure 5.** Records of resonance method impact-echo. Lower peak-frequency is caused by lowered E-modulus. The dependency is described as  $E \sim f^2$



**Figure 6.** Broken reference sample A3



**Figure 7.** Records of 3-point bending test of prisms. Breaking forces are about  $30 \pm 9\%$  higher for the reference samples

## CONCLUSIONS

The strongest effect of the gamma irradiation seems to be:

1. Decrement of the tensile strength by  $30\%$  (Figures 6 and 7) due to the micro-cracks.
2. Occurrence of micro-cracks (Figure 3) which should be forced by hydrogen produced by water radiolysis. Hydrogen production was studied in paper [1].
3. Increment of the temperature by about  $+3^\circ\text{C}$  in the centre of the sample (Figure 8).
4. The values of E-moduli changed  $-1$  to  $-5\%$  after the mid-term irradiation ( $0.8$  to  $1.2 \cdot 10^6$  Gy) and stayed nearly the same after another 27 days in gamma cell ( $1.6$  to  $1.8 \cdot 10^6$  Gy).

## REFERENCES

1. KONTANI, O., SAWADA, S., MARUYAMA, I., TAKIZAWA, M., SATO, O., Evaluation of Irradiation Effects on Concrete Structure: Gamma-Ray Irradiation Tests on Cement Paste. POWER2013-98099 (2013).

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