

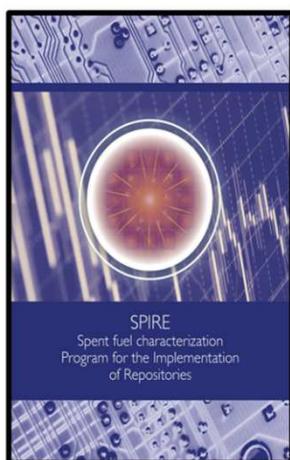
# SPent fuel characterisation Program for the Implementation of Repositories

WP2 & WP4

Development of measurement methods and techniques to characterise spent nuclear fuel



Svensk Kärnbränslehantering AB



Henrik Widstrand and Peter Schillebeeckx

25 – 26 October 2016, Cordoba, Spain

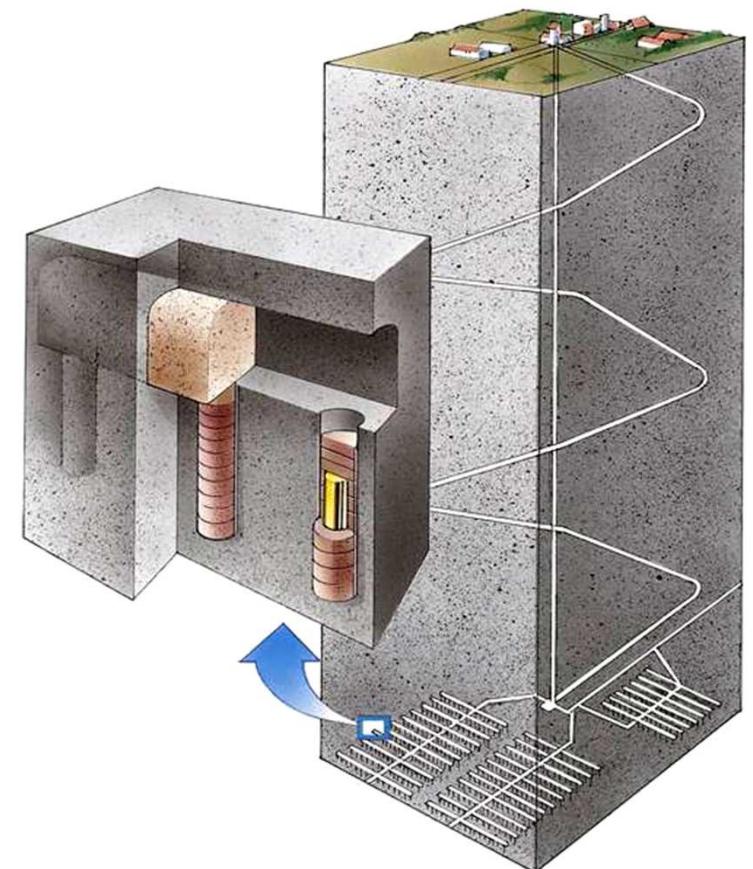
IGD-TP 7<sup>th</sup> Exchange forum

# Interim storage or final disposal of spent nuclear fuel

Characterisation of Spent Nuclear Fuel (SNF) is required for a safe, secure and economic storage and disposal.

Main observables of interest:

- Decay heat
- Neutron and gamma-ray emission
- Reactivity

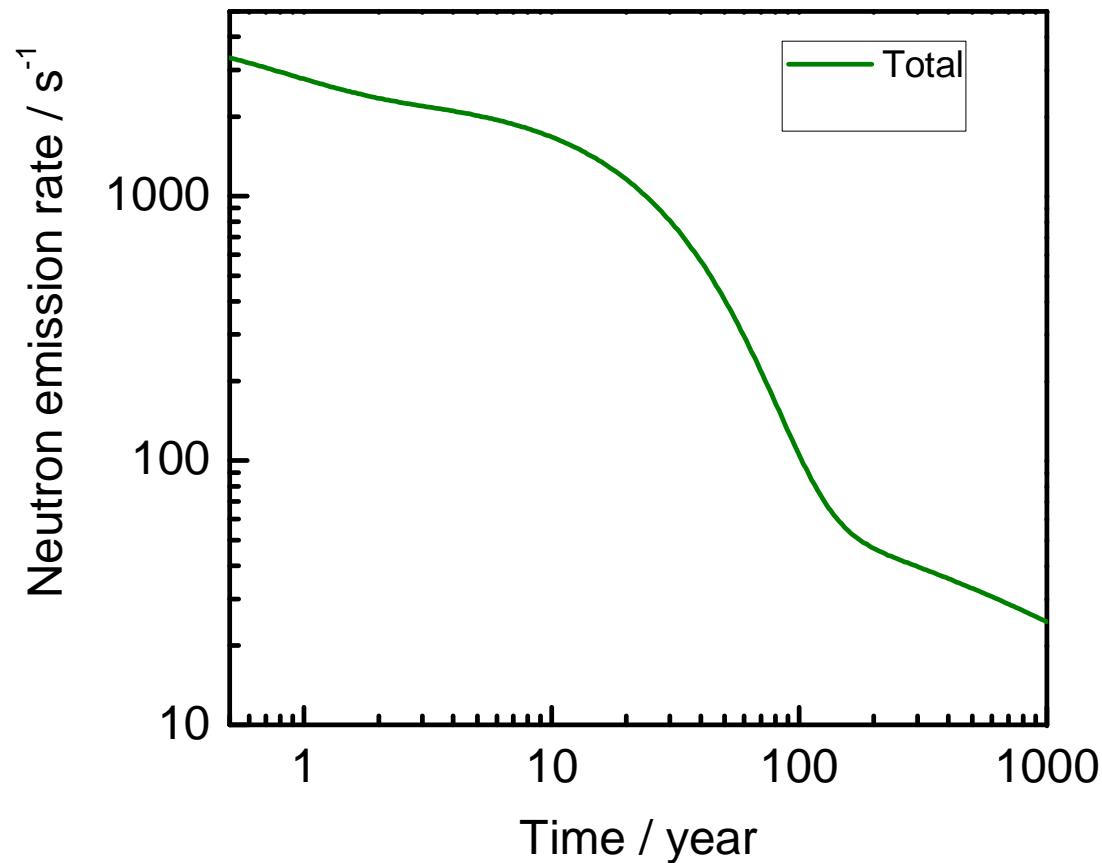
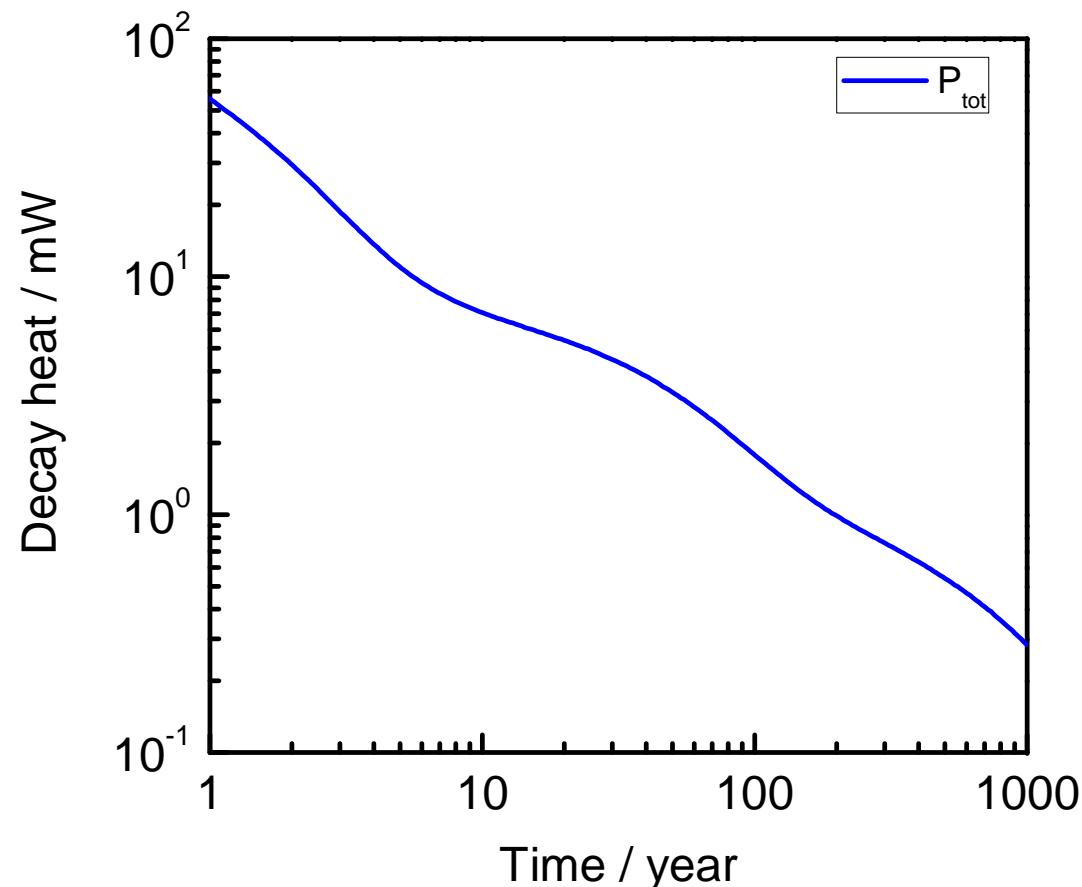


# Optimum design of storage conditions: theoretical predictions

**Quality of predicted observables depends on:**

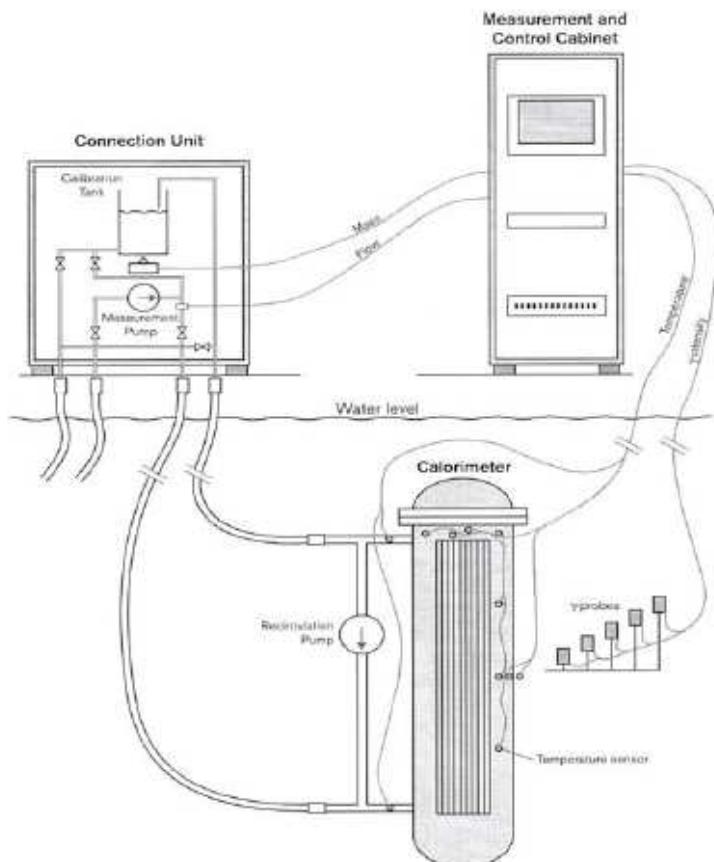
- Quality of the **calculation methods** (codes + nuclear data)
- Quality of the **irradiation history + engineering details** of the SNF

PWR UO<sub>2</sub> pellet  
 $^{235}\text{U}/\text{U} = 4.8 \%$   
 $m(\text{U}) = 4.4 \text{ g}$   
Burnup = 44 GWD/tU

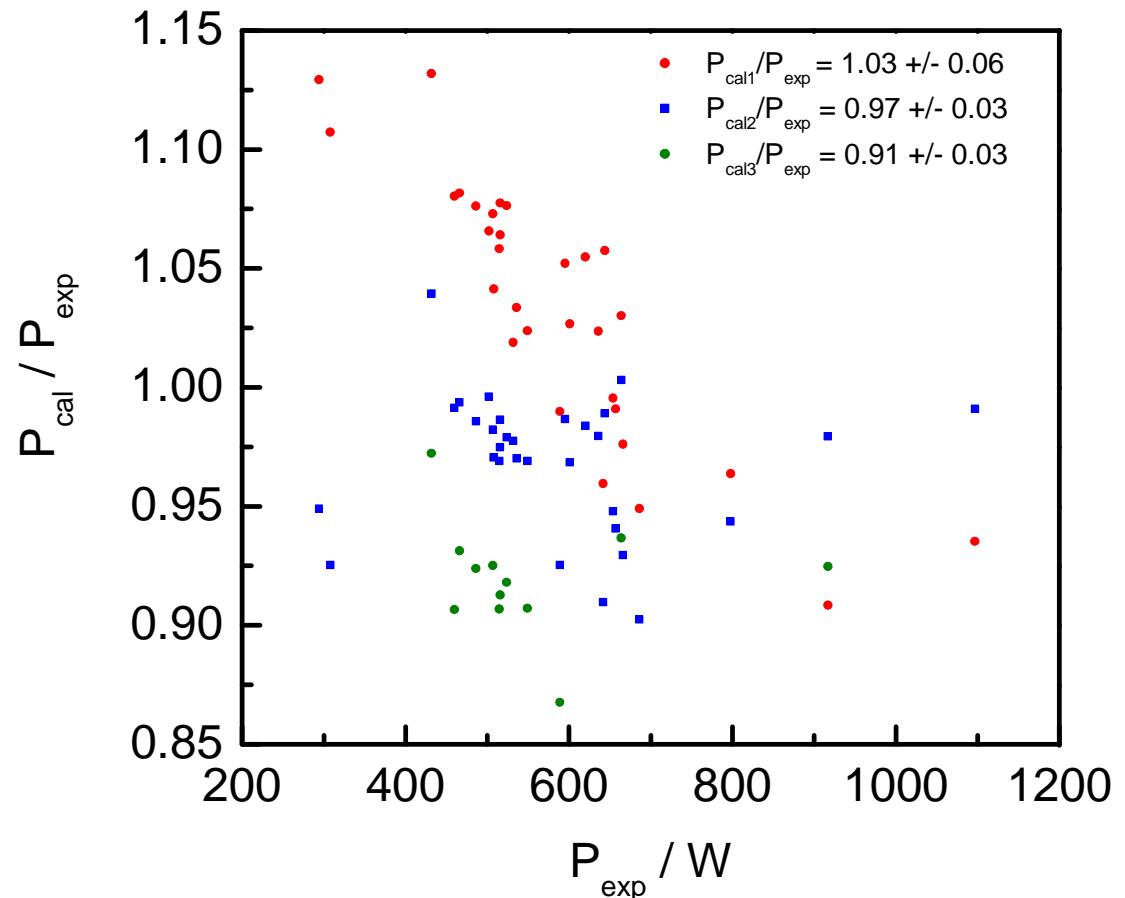


# Present status : e.g. decay heat

## Calorimeter at CLAB

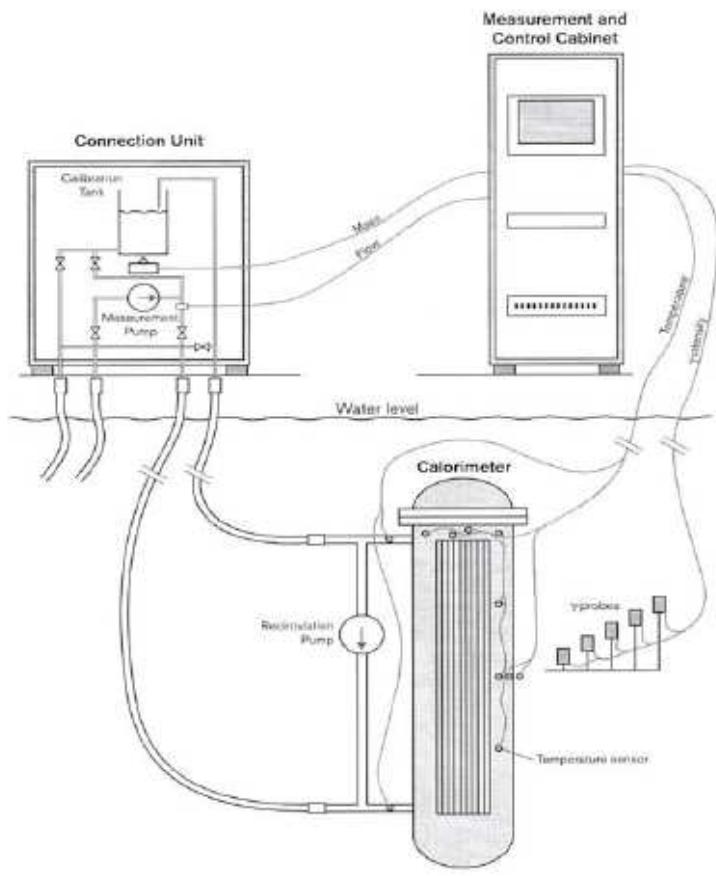


Experiments on PWR at CLAB (1998)  
Different codes (cal3 = SIEMENS)

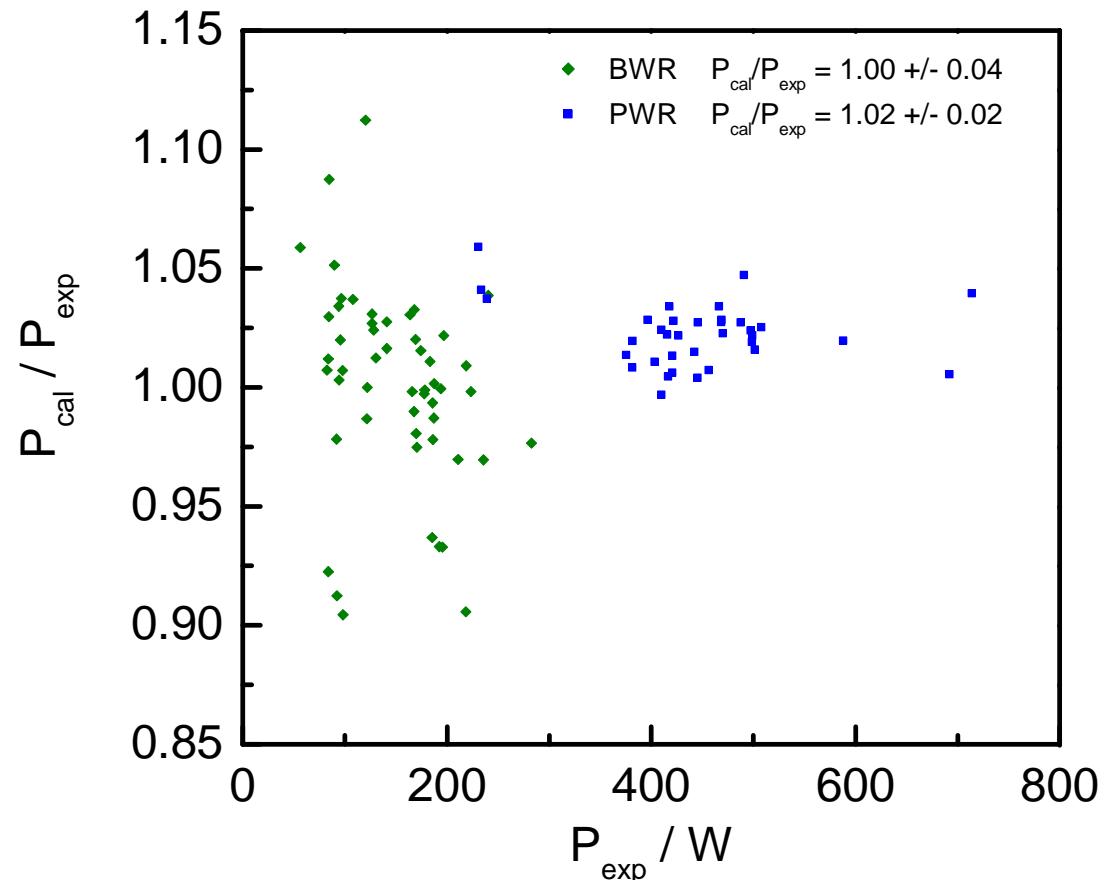


## Present status : e.g. decay heat

### Calorimeter at CLAB

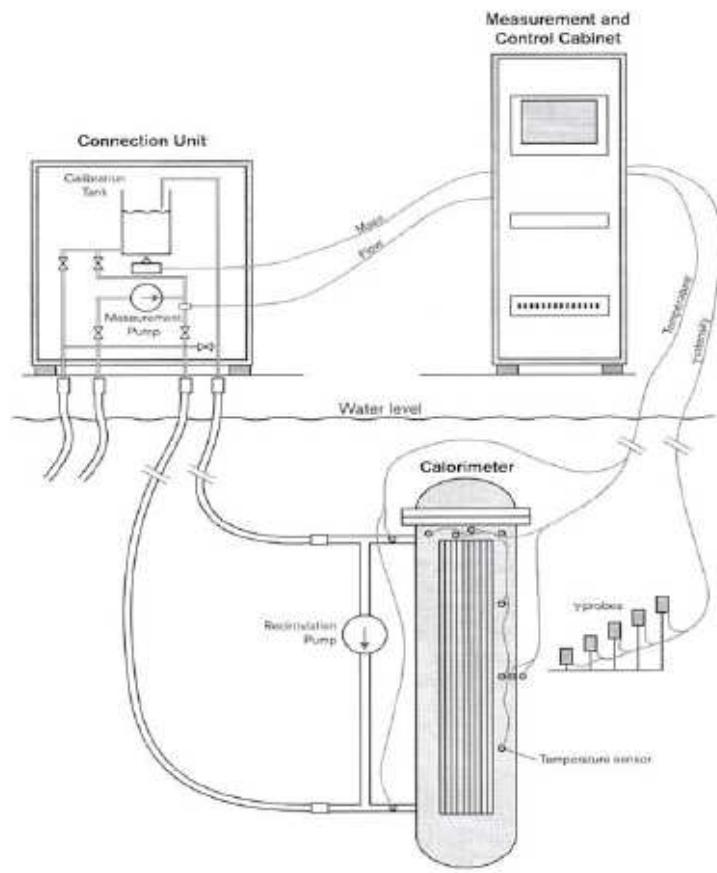


Experiments at CLAB (2003 - 2004)  
Calculations: ORIGEN-S

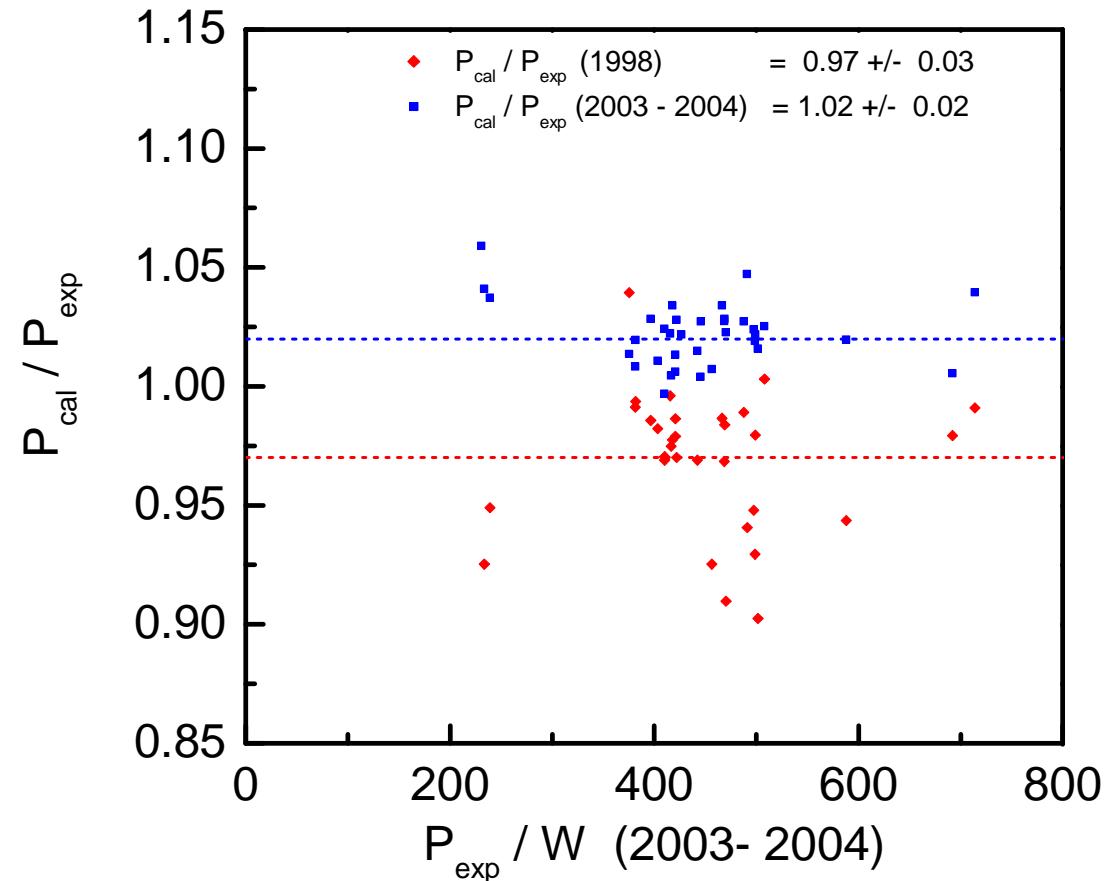


# Present status : e.g. decay heat

## Calorimeter at CLAB



Experiments at CLAB (1998 and 2003 - 2004)  
Calculations: ORIGEN-S



## WP2 & WP4

Objective :

Develop **innovative Non Destructive Analysis (NDA)** techniques and **improve existing** ones for the characterization of **Spent Nuclear Fuel (SNF)**, to:

- Reduce bias effects and uncertainties of experimental data
- Validate & improve theoretical models (including nuclear data)
- Verify irradiation histories and improve incorrect data
- Define correlation procedures between observables  
e.g. gamma-ray  $\Leftrightarrow$  heat

Separation between WP2 & WP4 : logistic reasons

WP2 : radionuclide sealed sources and reference materials

WP4 : highly radioactive irradiated nuclear material

## WP2 & WP4

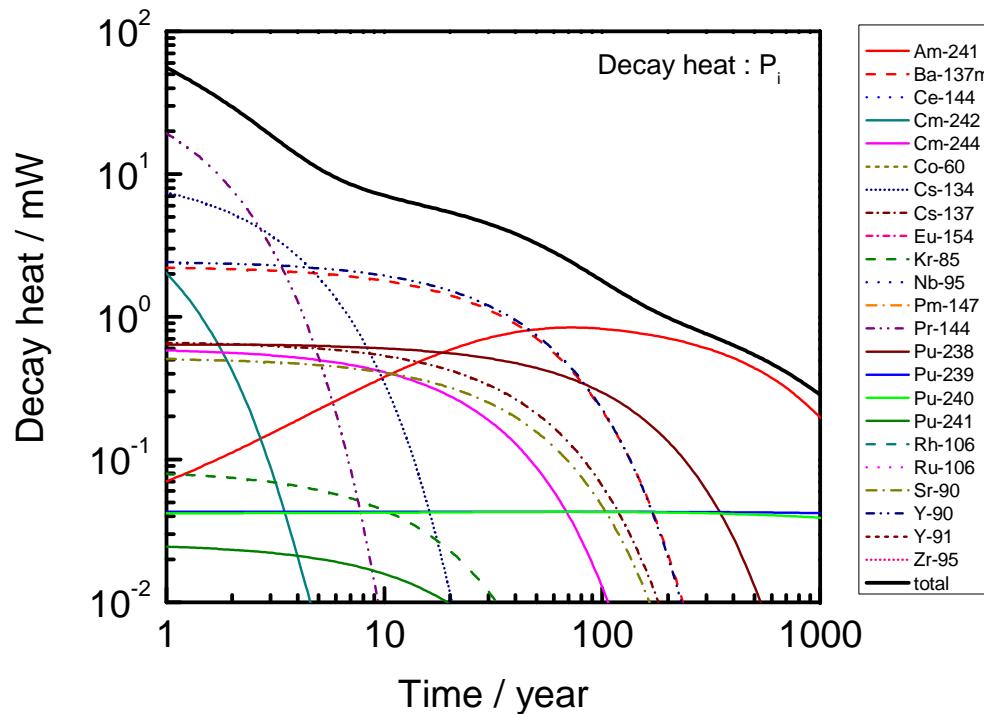
- Develop, improve and validate **NDA** techniques to **directly measure**
  - decay heat
  - neutron emission
  - gamma-ray emission
  - reactivity
  - nuclide vector

**avoiding complex and time consuming chemical analysis**

- Make use of other efforts:
  - Next Generation Safeguards Initiative (NGSI) of DOE/NNSA
  - EURATOM/DOE/SKB agreement (Action Sheet -50)
  - JAEA/JRC collaboration agreement (characterisation of melted fuel by NDA)
  - FP7 project: First Nuclides
  - International projects: ARIANE, MALIBU, REGAL

## Example: decay heat

Improve fundamental understanding of measurement process  
 Identify the main metrological parameters, e.g. source terms

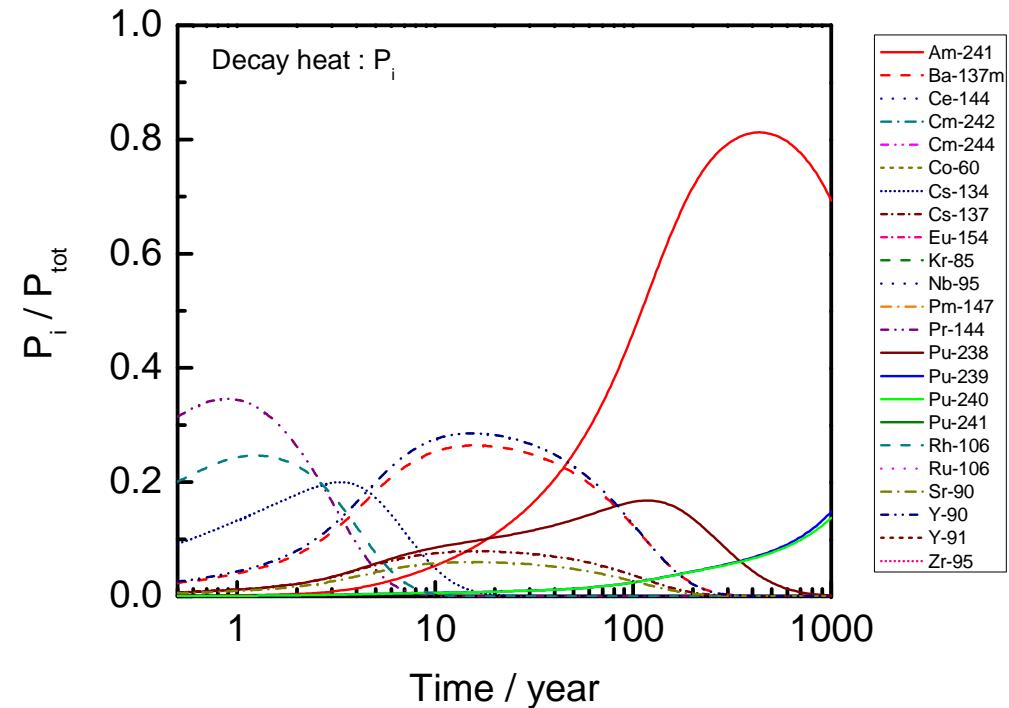


PWR  $\text{UO}_2$  pellet

$^{235}\text{U}/\text{U} = 4.8 \%$

$m(\text{U}) = 4.4 \text{ g}$

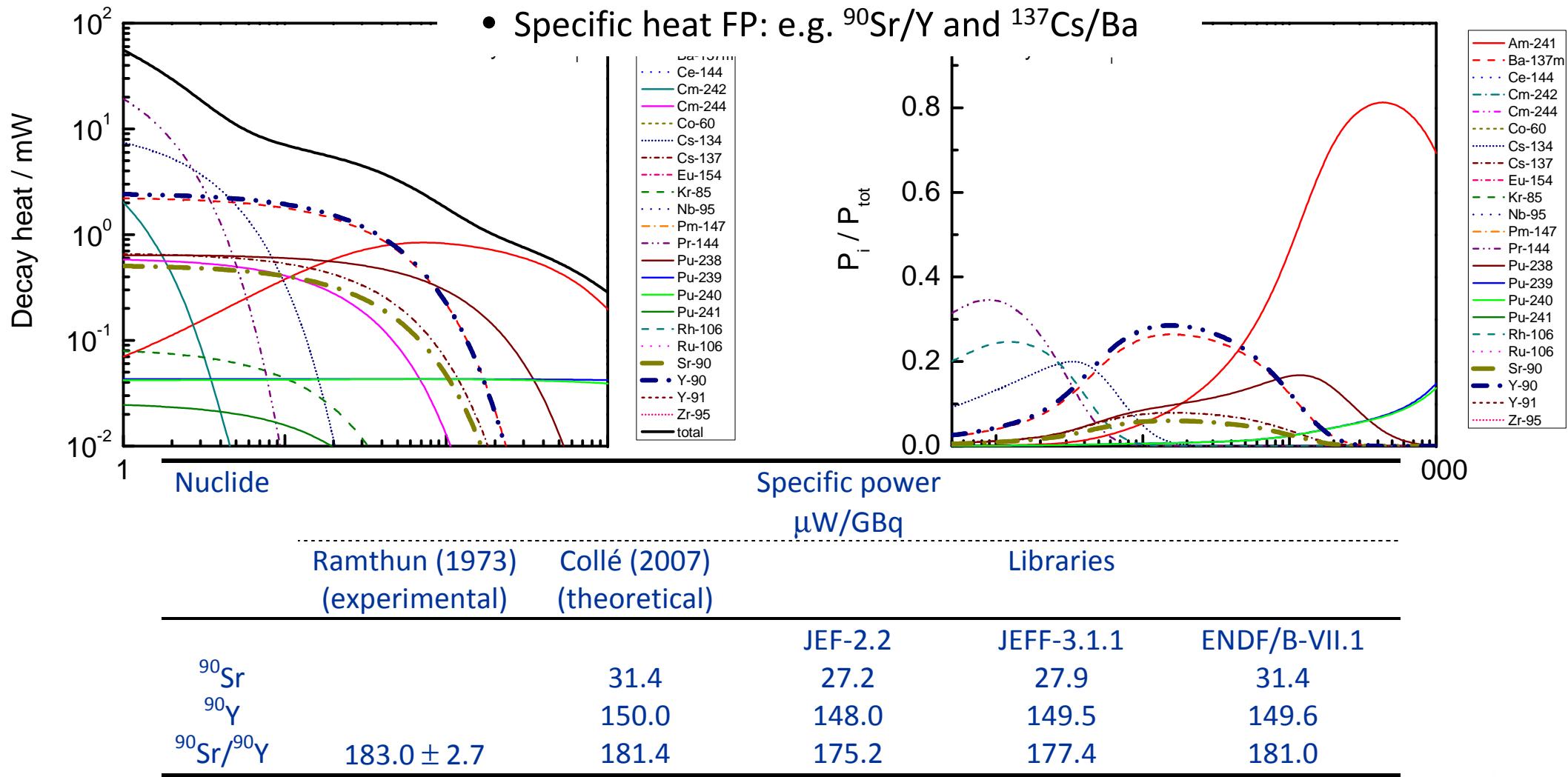
Burnup = 44 GWd/tU



# Example: decay heat

Cooling time :  $5 \text{ y} < t < 50 \text{ y}$  ( $\beta^-$  decay of FP)

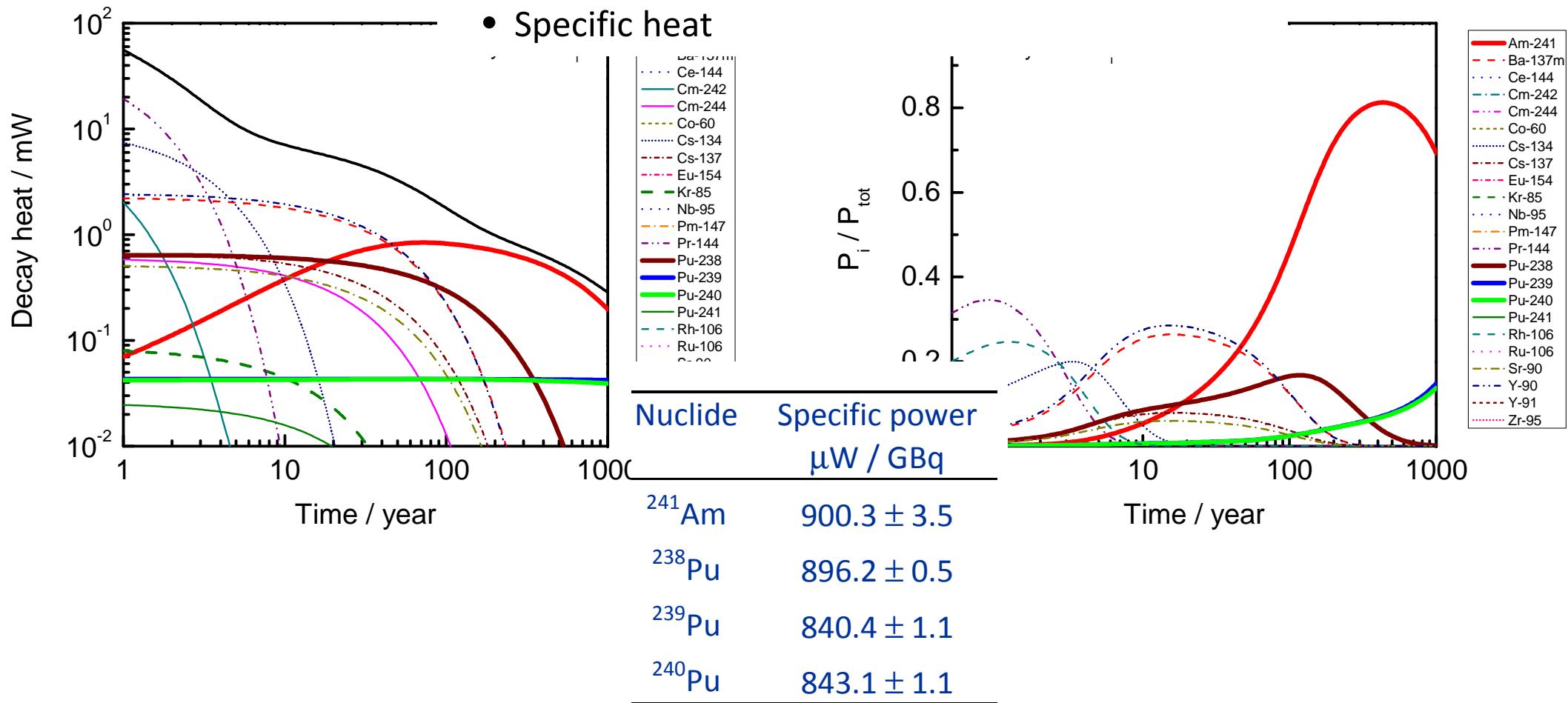
- Fission yields
- Specific heat FP: e.g.  $^{90}\text{Sr}/\text{Y}$  and  $^{137}\text{Cs}/\text{Ba}$



# Example: decay heat

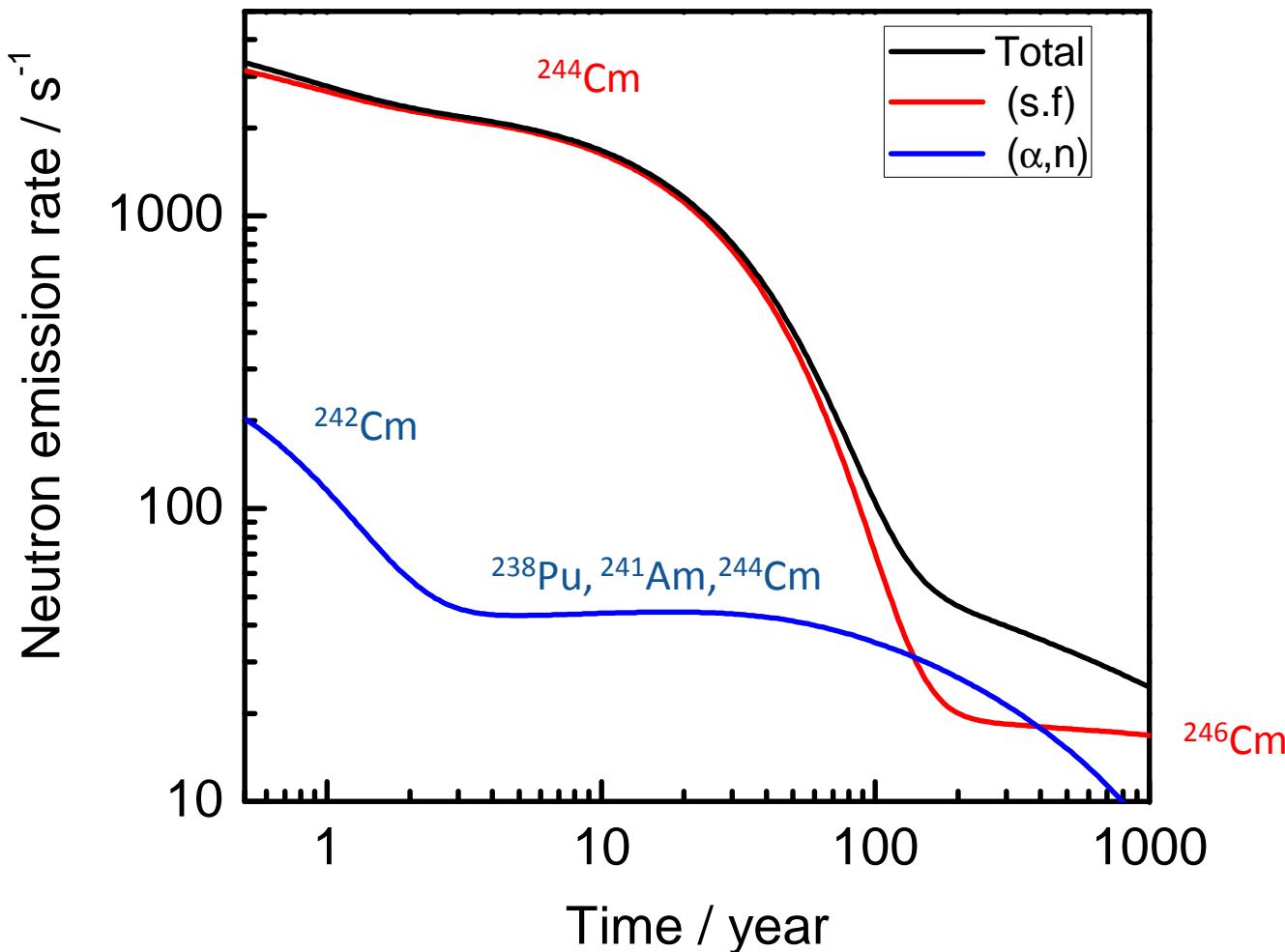
Cooling time :  $10 \text{ y} < t$  ( $^{241}\text{Am}$  and  $^{238,239,240}\text{Pu}$ )

- Production:  $\sigma(n,\gamma)$  and  $\sigma(n,f)$
- Specific heat



## Example: neutron emission

Identify metrological parameters of the measurement process



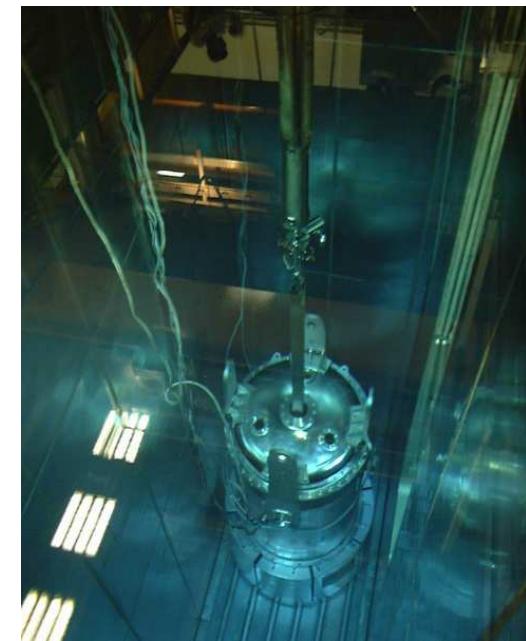
PWR  $\text{UO}_2$  pellet  
 $^{235}\text{U}/\text{U} = 4.8 \%$   
 $m(\text{U}) = 4.4 \text{ g}$   
Burnup = 44 GWd/tU

# NDA methods: improve & refine existing NDA technique

## Fuel assemblies



- Decay heat
  - Calorimetry
  - Gamma-ray spectrum
- Gamma-ray emission
  - Tomography
  - Gamma-ray spectrometry
- Reactivity (collaboration with LANL, Action Sheet-50)
  - Differential Die-Away (DDA) ,
  - Differential Die-Away Self-Interrogation (DDSI)

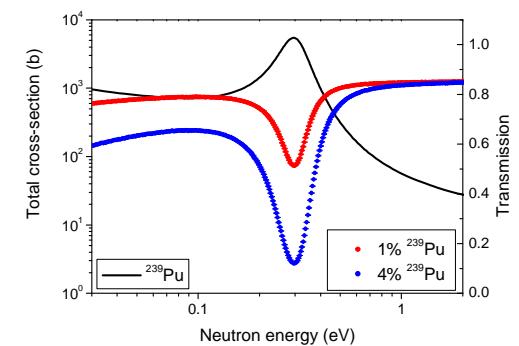
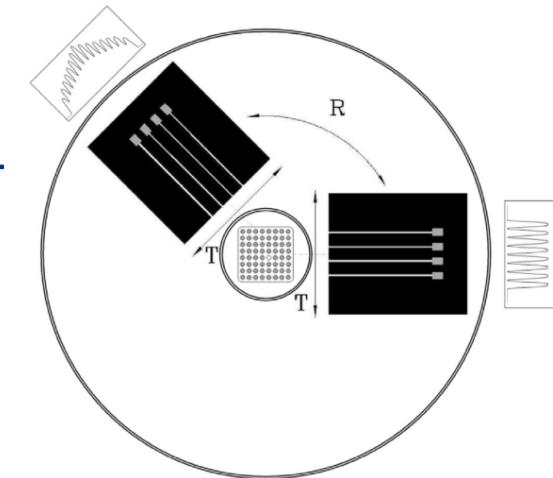


# NDA methods: innovative NDA techniques

## Fuel assemblies



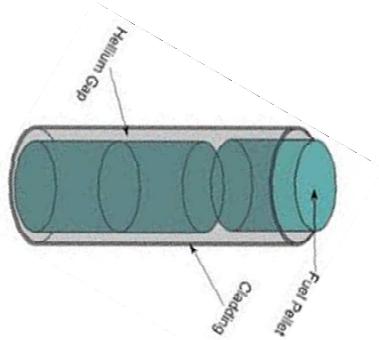
- Radiation hard neutron detector (Diamond technology)
  - Miniature detector (control channels)
  - Stand-alone
  - Integrated in e.g. DDA, DDSI, SINRD
- Gamma-ray detectors: LaBr, CeBr, CZT
  - Spectrometry
  - Tomography
- Reactivity
  - Self-Interrogation Neutron Resonance Densitometry (SINRD) (SCK•CEN)



# NDA methods: innovative NDA techniques

## Small samples

- Direct NDA measurement of observables (outside hot cell)



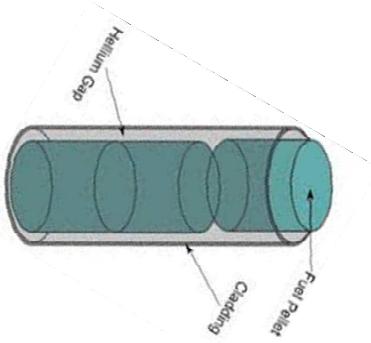
- Heat , neutron, gamma-ray, nuclide vector
    - Transport sample from hot cell to device
- ⇒ Avoid chemical analysis

- Use of well-characterised samples with documented history
  - FP7 : First Nuclides
  - REGAL project organised by SCK•CEN

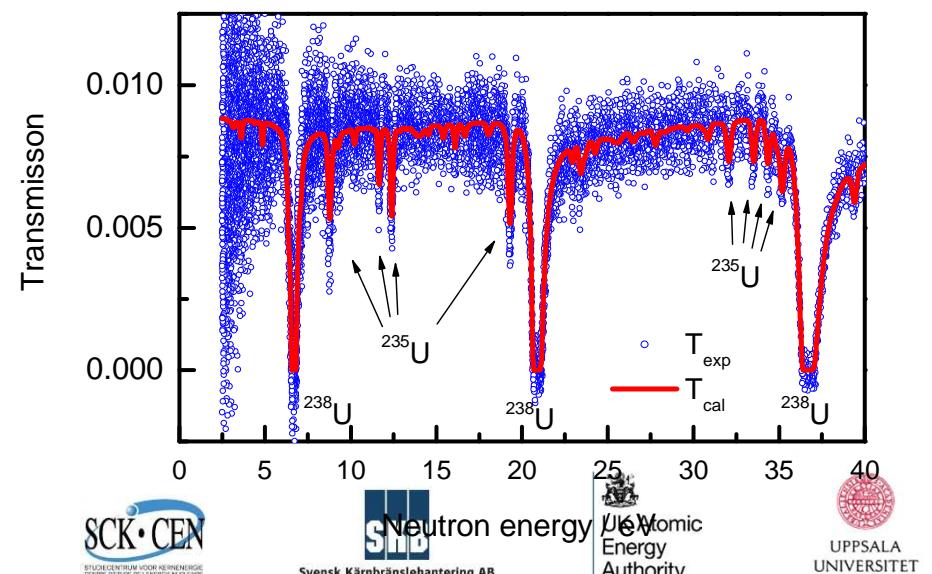
# NDA methods: innovative NDA techniques

## Small samples

- Proof-of-principle: neutron output
  - Direct related to Cm-quantity



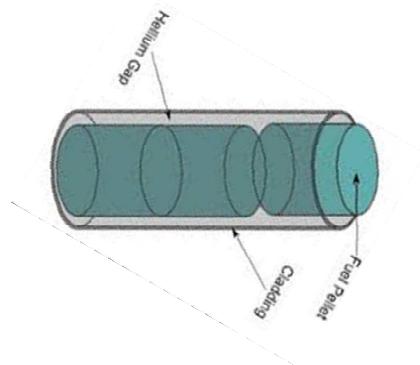
- Final objective
  - Neutron and gamma-ray emission
  - Heat by calorimetry (including existing solutions)
  - Nuclide vector by Neutron Resonance Transmission Analysis (NRTA)



# Facilities

## Small samples

SCK•CEN



## Fuel assemblies

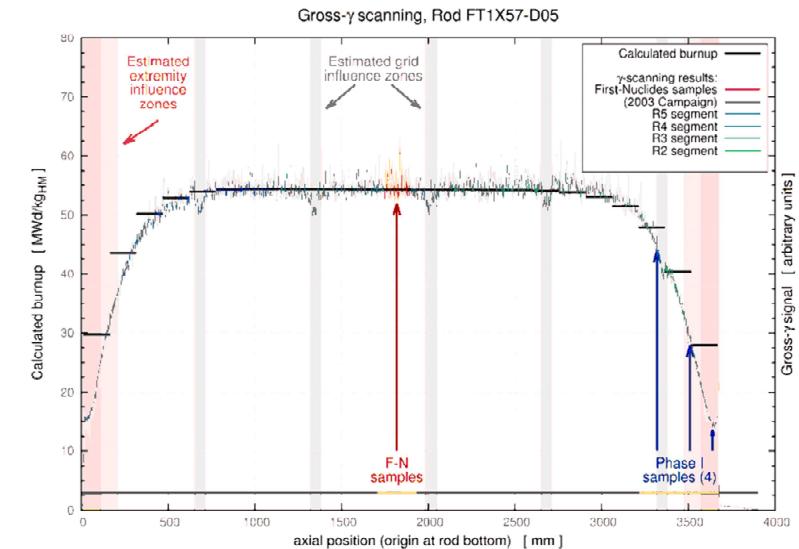
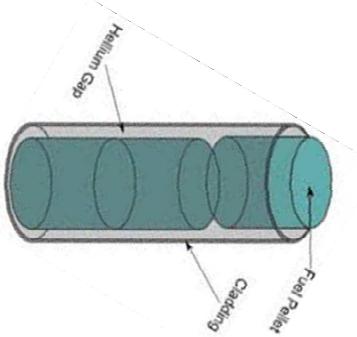
- NPP Preussen Elektra
- CLAB –Sweden



# Facilities: SCK•CEN (Mol, Belgium)

## Small samples

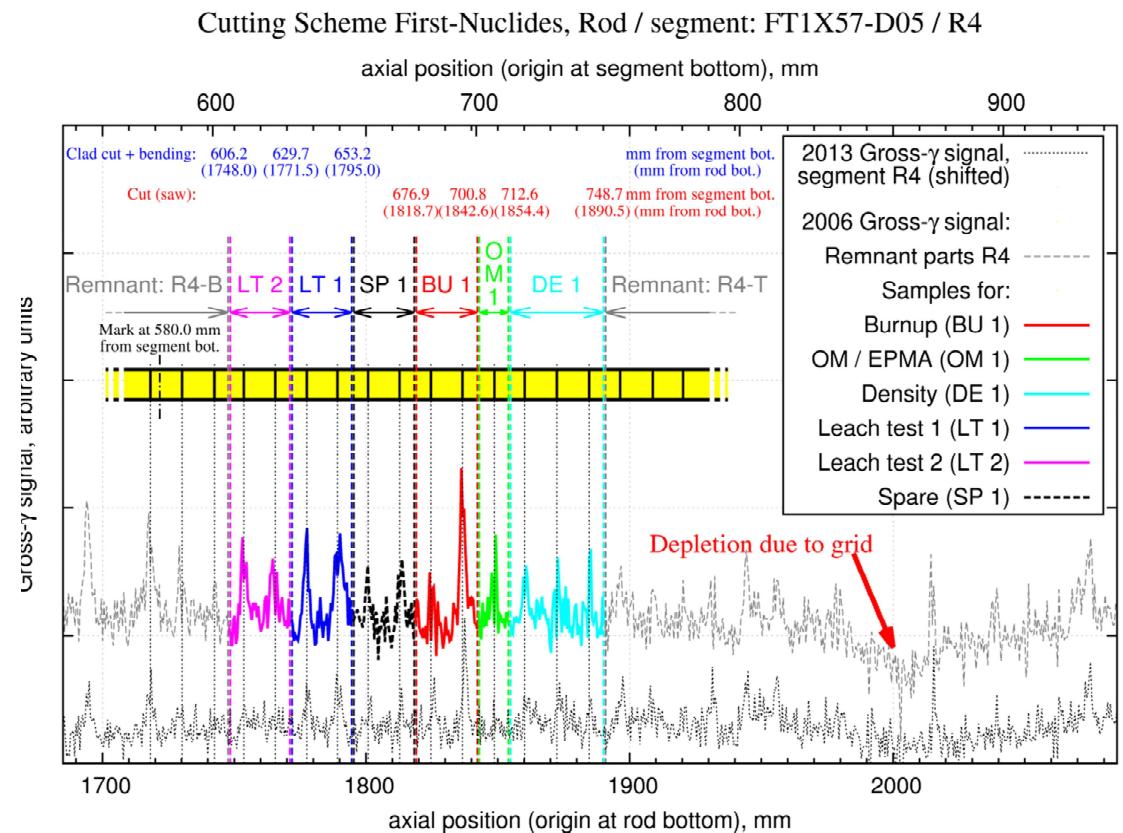
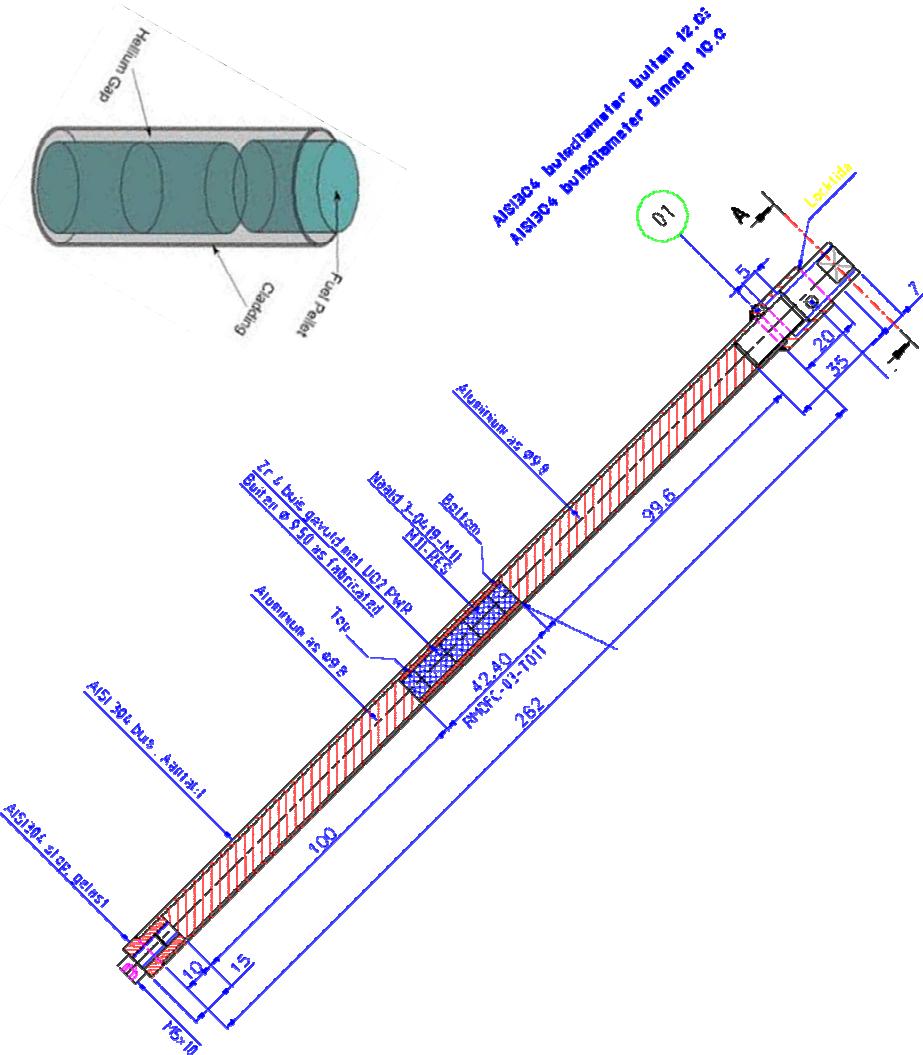
- Small sample objective
  - Test calculation models on well-defined samples
  - Measurement of nuclear data (specific heat)
- Samples from previous & ongoing projects
  - Profit from the FP7 “First Nuclides” project
  - Well-known radiation history
  - Radio-chemically analysed
  - Sliced pellet sample available
  - Solute samples available



## Facilities: SCK•CEN (Mol, Belgium)

# Small samples

- Analysis of encapsulated spent fuel samples (e.g. 3 pellets)



# NDA methods: improve & refine existing NDA technique

## Fuel assemblies



Measurements on a wide variety of SFA (BU, IE, CT)

- Define realistic performance values (uncertainties)
- Define correlation schemes between different observables
- Use NDA results to improve irradiation histories

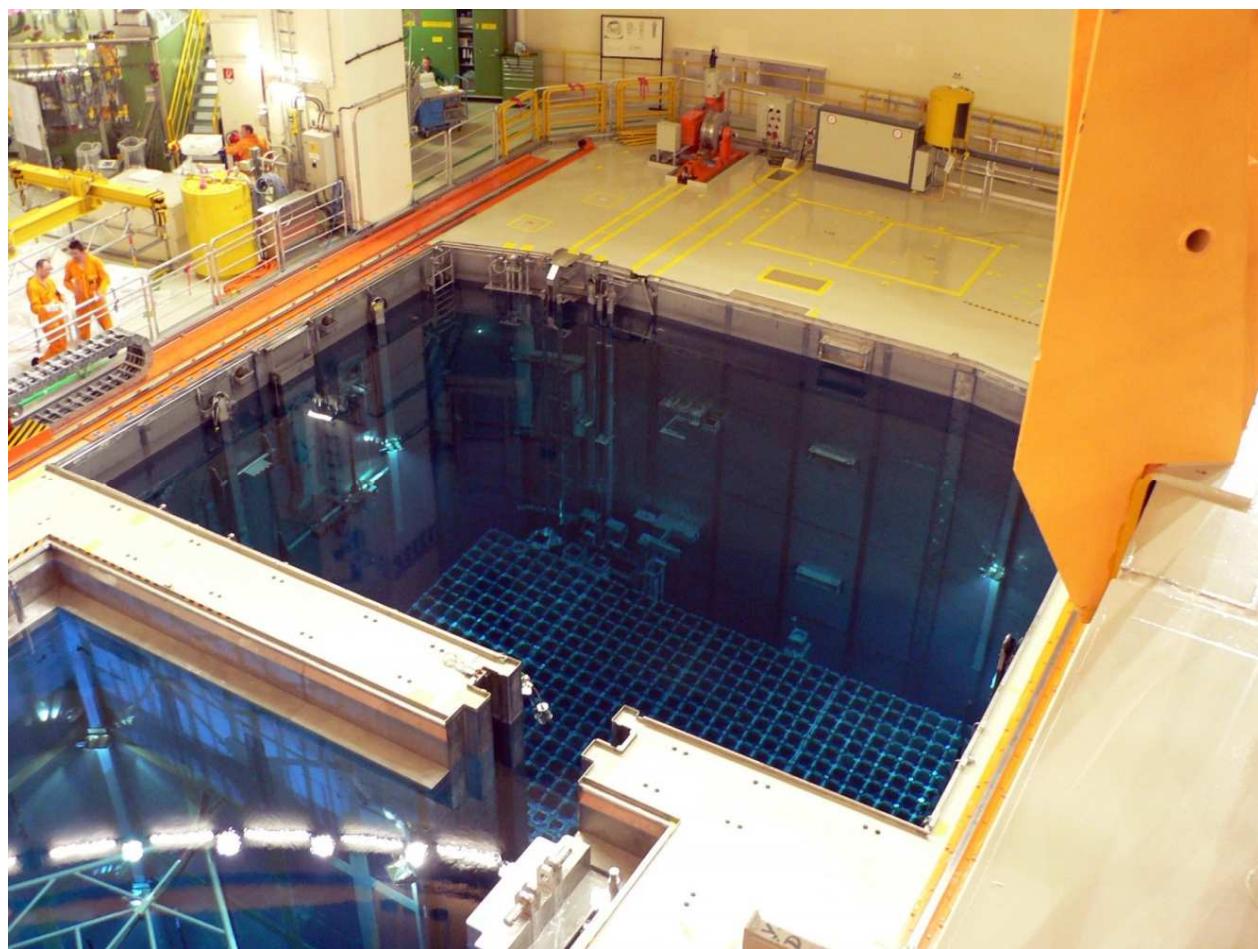


# Facilities: Preussen Elektra (NPP-site, Germany)

## Fuel assemblies



- Fuel pool inside reactor building holds ~ 700 fuel assemblies in each plant

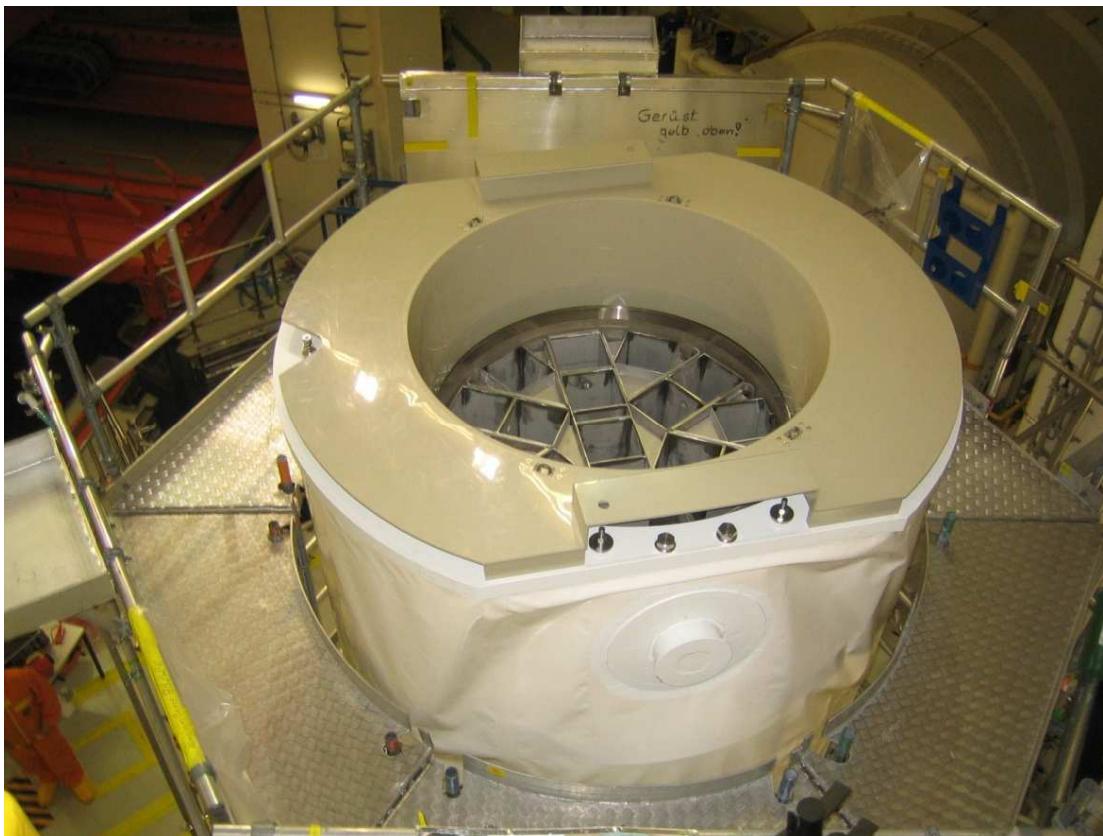


# Facilities: Preussen Elektra (NPP-site, Germany)

## Fuel assemblies

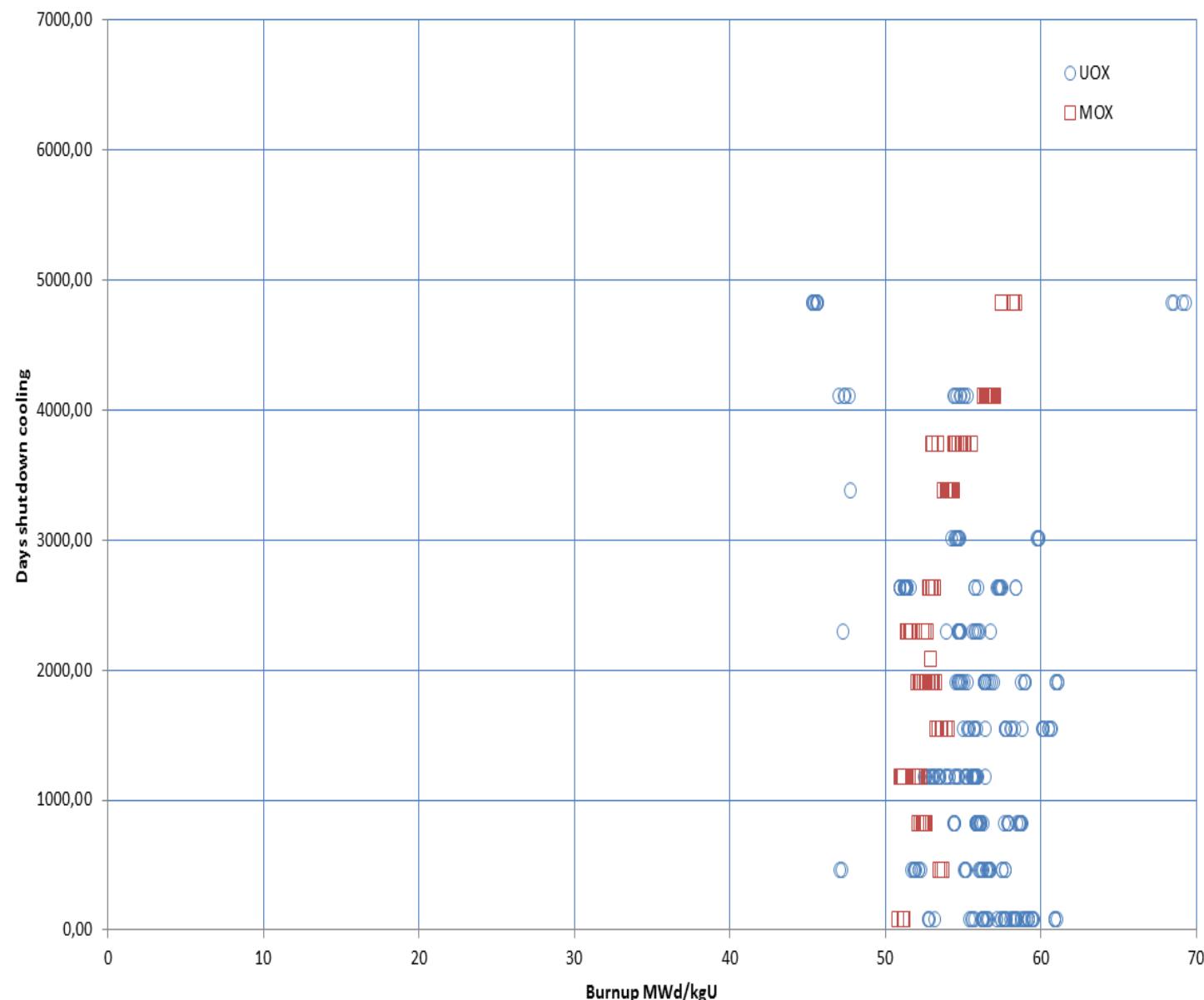


- Fuel is loaded into dry storage casks after about 5 - 10 years of shutdown cooling for interim storage



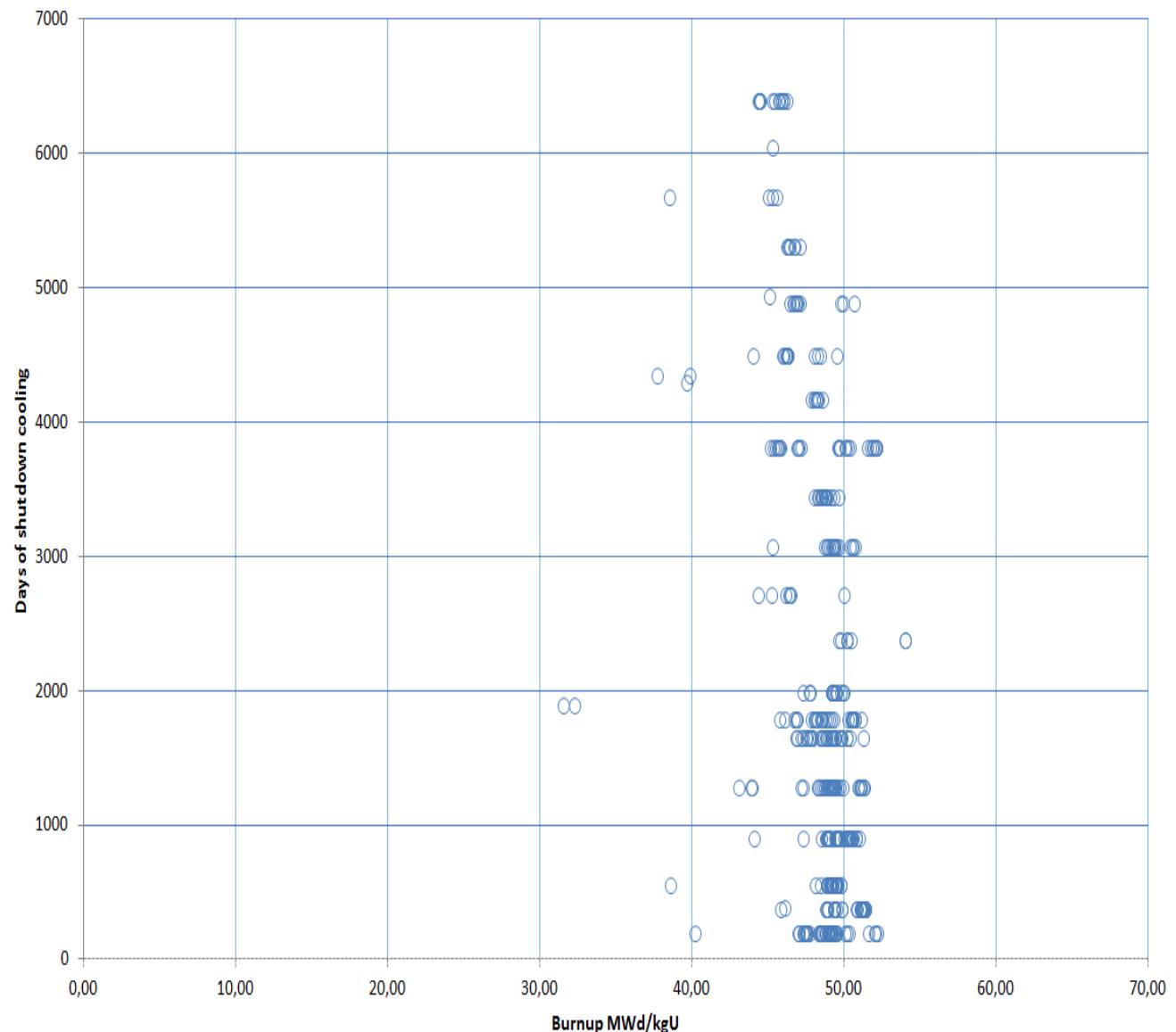
## Facilities: Preussen Elektra (NPP-site, Germany)

- Example plant 1  
(18x18) spent fuel inventory in pool
  - MOX and UOX
  - BU: 50-60 MWd/kgU
  - CT ~ 1 -15 y



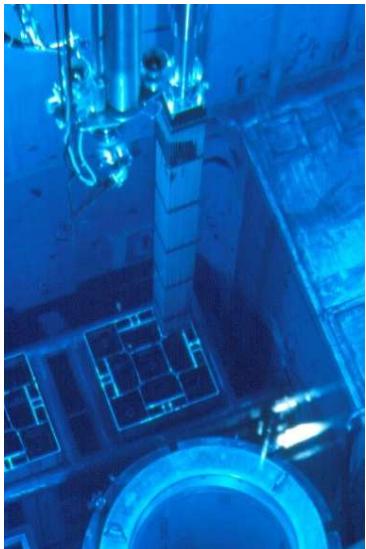
# Facilities: Preussen Elektra (NPP-site, Germany)

- Example plant 2  
(16x16) spent fuel inventory in pool
- UOX
- BU: 45-53 MWd/kgU
- CT ~ 1 -15 y



# Facilities: CLAB (Oskarshamn, Sweden)

## Fuel assemblies

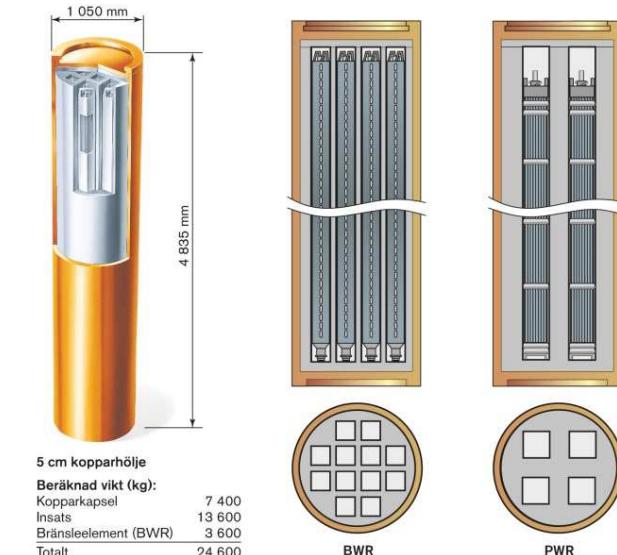
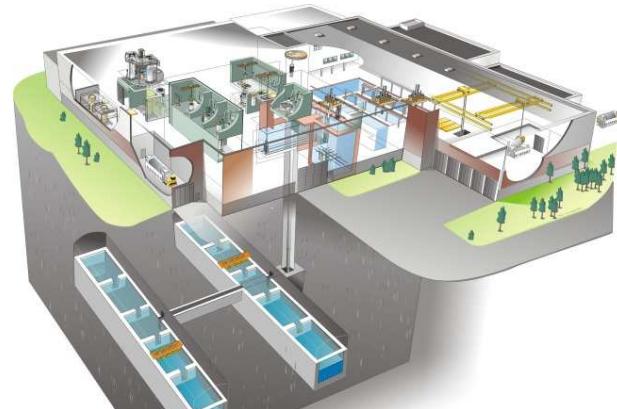


- Central Interim Storage Facility for Spent Nuclear Fuel
- LWR fuel assemblies (~ 6300 t BWR and PWR fuel stored)
- Service pool with fuel handling machine
- Calorimeter (BWR and PWR fuel)
- $\gamma$ -spectrometry scan equipment with collimator
- Experiences from earlier projects
- Approximate fuel properties:
  - 7 fuel types BWR
  - 7 fuel types PWR
  - BU range 10 - 55 GWd/tU
  - CT range (2) 5 - 30 y
  - IE range 2-5%

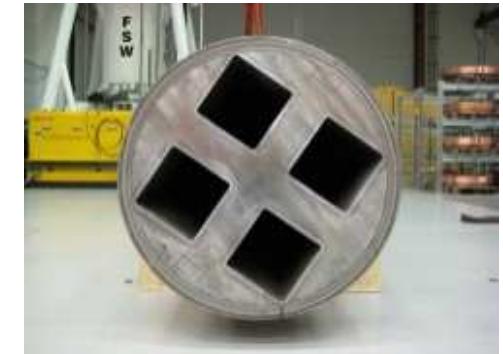


# SKB: business case example

## Encapsulation plant

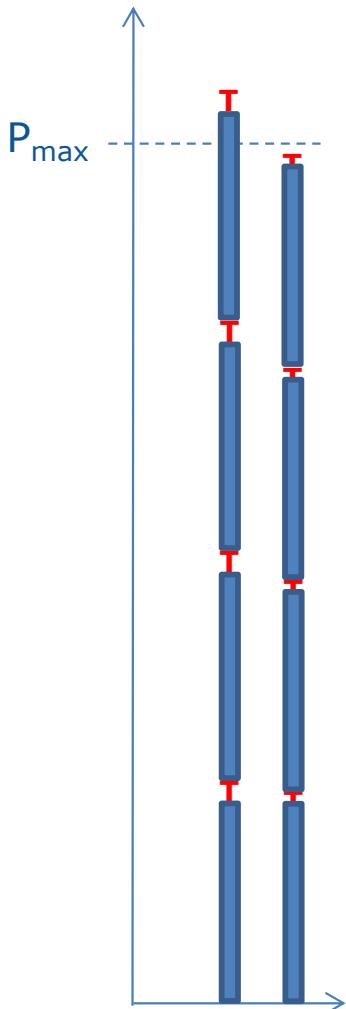


- Optimisation of canister packing
  - Maximum decay heat criteria ( $\sim 1\ 700\ W$ )
  - Max. mean decay heat per assembly if equally distributed:
    - PWR  $\sim 425\ W$ ,
    - BWR  $\sim 142\ W$
  - $\sim 6\ 000$  canisters
- Cast iron inserts for
  - 4 PWR or
  - 12 BWR assemblies



# SKB: business case example

- Cost per canister
  - ~ 1 M€
- SKB 50 decay heat
  - BWR: mean CT= 17 y mean decay heat = 165 W
  - PWR: mean CT= 18 y mean decay heat = 590 W
- Example
  - 1% increase in number of canisters: 50 M€ in increased costs



Reduction in bias and uncertainty of decay heat will improve packing efficiency and reduce empty positions

Thanks for your attention



Svensk Kärnbränslehantering AB

