

# Novel Thermal Treatments for High Activity Wastes (TWG1) - Summary

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# Objectives of the Session

- Develop a common understanding of:
  - European WMO's appetite in thermal treatments for high activity waste (e.g. ILW)
  - Available technologies, their characteristics and state of development
  - Science underpinning the disposability of treated products
- Build a platform for discussion to identify opportunities for future collaboration, including opportunities to develop a proposal for European funding

# Scope

Higher activity wastes for which thermal processes are not currently used and for which substantial benefits may exist:

- **Some ILW**
- Some LLW
- Some 'unconventional' higher activity wastes/materials (e.g. plutonium stocks)
- *Alternative approaches to HLW management?*

# Agenda

| Title  | Organisation            |
|--|-------------------------|
| Collaboration on the Thermal Treatment of Waste  | NNL/Sellafield Ltd      |
| Novel Treatments to Improve Radioactive Waste Disposal   | Andra                   |
| Application of Joule Heated Ceramic Melter (JHCM) Technology for Stabilization of Radioactive Wastes in the United States              | Energy Solutions        |
| The Innovative Plasma Tilting Furnace for Industrial Treatment of Radioactive Waste  | Belgoprocess            |
| Hot Isostatic Pressing of glass and ceramic wasteforms for UK higher activity wastes   | University of Sheffield |
| Nano Flex HLW/ Spent Fuel Rods Recycling and Permanent Disposal  | Nano Flex HLW           |
| Geological Disposal of Silicon- rich Vitrified ILW Products in a Cement- based Engineered Barrier System: Addressing Key Uncertainties | AMEC-FW                 |
| Plasma Vitrification of Nuclear Waste  | Costain                 |
| THOR and the Leachability of THOR Residues   | Studsvik                |

# European WMO's appetite

There is a strong interest in the UK and in France to evaluate the use of thermal treatments for specific waste types including:

- Organic wastes contaminated with plutonium
- Sludges
- Wastes with high metal content
- Bitumised wastes
- *Graphite?*

There is likely to be interest in other countries given that either:

- They are already using these techniques to treat some wastes
- Plans for disposal do not exist, are more uncertain or are down the line – importance of producing unreactive wasteforms

# Available techniques

A variety of techniques are available, including:

- Joule Heater Ceramic Melting
- Plasma-based techniques
- Electrode-based techniques
- Hot isostatic pressing
- Thermal oxidation/Pyrolysis
- *Alternative treatments for disposal of HLW*

Overall, one or more techniques can be used to treat a variety of wastes types. Key benefits are:

- Volume reduction (and associated potential cost reduction)
- Reduction in chemical reactivity

# Science Underpinning Disposal

Work has been carried out in many countries to scope/evaluate the disposability of different type of products. The results tend to show that:

- Low leaching rates can be obtained with suitable processing
- The presence of high silicon in the waste is unlikely to have a detrimental effect on a cement/based EBS, if such wastes were to be disposed of in conventional ILW concepts
- In highly  $\alpha$ -contaminated materials, radiation damage may affect the characteristics of the wastefrom after very long times.

Overall, thermal treatment may bring benefit to disposal as well as upstream

# Way forward

A good European basis of end users, suppliers and research institutes exists to enable collaboration at European level, including developing a proposal for European funding. Such a proposal would need to consider:

- The need of strategic coordination at European level, including waste types and technologies of greatest interest, strategic benefits (costs, risk-reduction, etc.), and logistic issues associated with transport of wastes, samples and treatment plants
- An element of active demonstration for key waste types
- Consideration of both upstream (treatment) and downstream (disposal) outstanding technical questions